



FACTSHEETBOOK

Vertical Transport Systems

Products of APOLLO VTS

Spiral Conveyor
Twister
Monorail Conveyor
Bucket Elevator





About the Apollo Group

Every day we strive to develop and deliver products and services that help our customers grow. Because standing still brings you nowhere, it might even move you backwards. Especially when it comes to the production lines of our customers.

ALWAYS MOVING DREAMS TO REALITY
 Standing on the shoulders of her ancestors, Claudia is the 6th generation of the Van den Pol family. A family of entrepreneurs that grew from a blacksmith that started in 1847 into a worldwide player in a niche market. Being a worldwide player, means being close to

our global customers. Claudia and all Apollo employees are determined to realize the long-term goals of Apollo and their customers with energy, drive and vision.



Models & Types*

Single Lane Spiral Conveyors

Type	Dstc 1	D	B
1200-300	1200	1600	300
1300-400	1300	1800	400
1500-400	1500	2000	400
1600-500	1600	2200	500
1600-600	1600	2300	600
1700-600	1700	2400	600
1800-650	1800	2550	650

Dual Lane Spiral Conveyors

Type	Dstc 1 / Dstc 2	D	B
1200-300 / 2000-300	1200 / 2000	2400	300
1300-400 / 2300-400	1300 / 2300	2800	400
1600-500 / 2800-500	1600 / 2800	3400	500

Mass Flow Spiral Conveyors

Type	Dstc 1	D	B
2100-254	2100	2454	254
2400-500	2400	3000	500
2500-400	2500	3000	400

Heavy Duty Spiral Conveyors

Type	Dstc 1	D	B
1700-400-HD	1700	2200	400
1700-600-HD	1700	2400	600

Narrow Trak Spiral Conveyors

Type	Dstc 1	D	B
1100-150	1100	1350	150
1200-230	1200	1530	230

Wide Trak Spiral Conveyors

Type	Dstc 1	D	B
2200-760	2200	3060	760
3000-900	3000	4000	900

*Other Models & Types on request

Designed to handle...

SINGLE & DUAL LANE



MASS FLOW



HEAVY DUTY



NARROW TRAK



WIDE TRAK

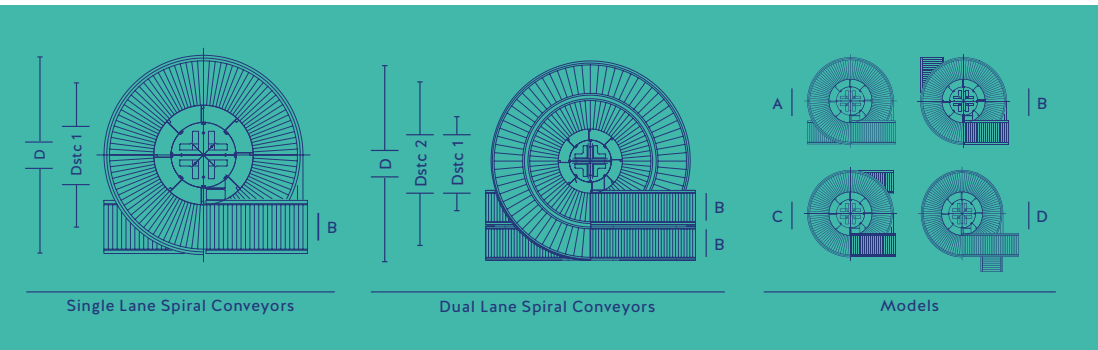


BUCKET ELEVATOR



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Single Lane Spiral Conveyors

Dual Lane Spiral Conveyors

Models



Spiral Conveyor Single Lane

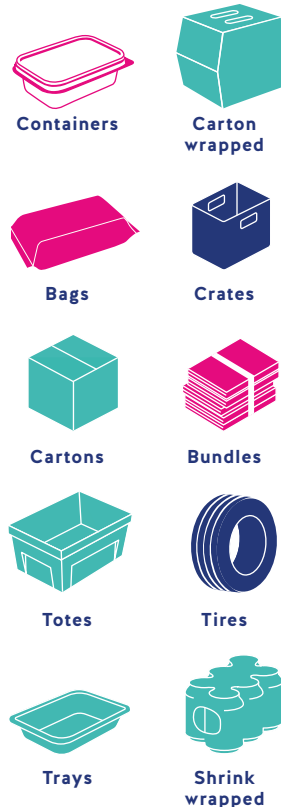
The APOLLO Spiral Conveyor is a proven reliable concept in vertical conveying, designed to conserve valuable floor space. The guide system includes low friction steel bearings and the chain is made of a heavy duty chrome plated steel construction. The guide rails are made of polyurethane embedded in an extruded aluminium profile. The slats are of moulded reinforced polycarbonate.

The Facts

- 50 kg/m
- 60 m/minute
- One motor
- Possibility to ship in several pieces
- Operate 24/7
- Small footprint
- Low friction operation
- Built-in protection

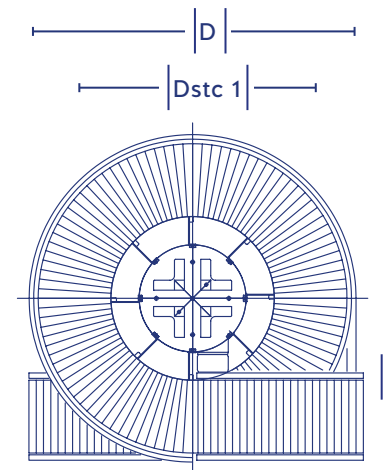


Designed to handle...



Facts & Measurements

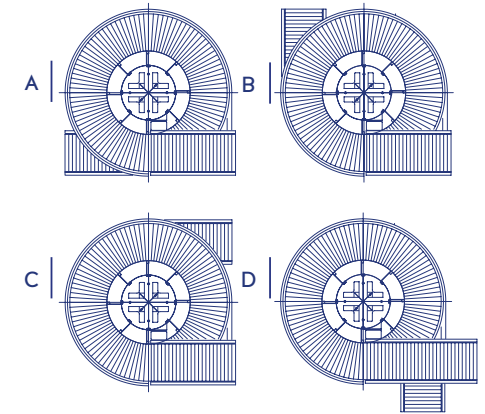
The APOLLO Spiral Conveyors are of modular design and are available in several standard versions to accommodate a wide range of loads and applications. The Spiral Conveyors can go up or down and can be made reversible. All models can have extended infeed or outfeed, making Spiral Conveyors easy to fit in most lay outs.



Models & Types*

Type	Dstc 1	D	B
1200-300	1200 mm	1600 mm	300 mm
1300-400	1300 mm	1800 mm	400 mm
1500-400	1500 mm	2000 mm	400 mm
1600-500	1600 mm	2200 mm	500 mm
1600-600	1600 mm	2300 mm	600 mm
1700-600	1700 mm	2400 mm	600 mm
1800-650	1800 mm	2550 mm	650 mm

*Other types on request



Configurations

Standard machine

Part	Specifications
Base structure	Coated aluminium pipe with galvanized cross beams
Chain configuration	Chrome plated chain
Plating	Coated in specified RAL colour

Stainless steel dry use

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain
Plating	Stainless steel

Stainless steel wash down

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain with stainless steel bearings
Plating	Stainless steel



Spiral Conveyor

Dual Lane

The APOLLO Dual Lane Spiral Conveyors have got two tracks running next to each other. Both tracks are separately driven and have the possibility to run synchronised or with different speeds and/or in opposite directions. This feature provides large flexibility for production facilities, where floor space is of utmost importance. The Dual Lane Spiral Conveyor can be executed with different track widths.

The Facts

- 50 kg/m
- 60 m/minute
- Small footprint
- Possibility to ship in several pieces
- Operate 24/7
- Low friction operation
- Built-in protection
- Double capacity

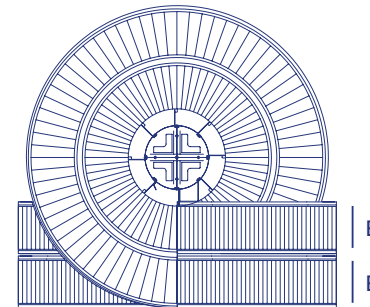
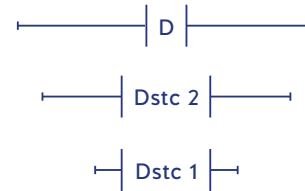


Designed to handle...



Facts & Measurements

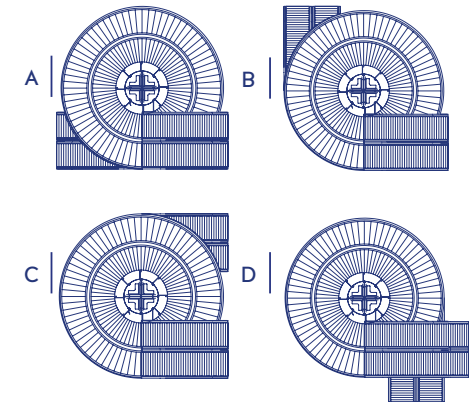
The APOLLO Spiral Conveyors are of modular design and are available in several standard versions to accommodate a wide range of loads and applications. The Spiral Conveyors can go up or down and can be made reversible. All models can have extended infeed or outfeed, making Spiral Conveyors easy to fit in most lay outs.



Models & Types*

Type	Dstc 1	Dstc 2	D	B
1200-300 / 2000-300	1200 mm	2000 mm	2400 mm	300 mm
1300-400 / 2300-400	1300 mm	2300 mm	2800 mm	400 mm
1600-500 / 2800-500	1600 mm	2800 mm	3400 mm	500 mm

*Other types on request



Configurations

Standard machine

Part	Specifications
Base structure	Coated aluminium pipe with galvanized cross beams
Chain configuration	Chrome plated chain
Plating	Coated in specified RAL colour

Stainless steel dry use

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain
Plating	Stainless steel

Stainless steel wash down

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain with stainless steel bearings
Plating	Stainless steel



Spiral Conveyor Mass Flow

The APOLLO Mass Flow Spiral Conveyors are designed to handle full and empty bottles, cans, jars and other similar single containers. Products are conveyed up or down in a continuous mass flow. APOLLO Spiral Conveyors have a small footprint and provide considerable space savings compared to conventional methods. The Mass Flow Spiral Conveyors are equipped with extended in- and outfeed tangents to facilitate smooth side transfer to and from external conveyors. Mass Flow Spiral Conveyors can be delivered with integrated in- and outfeed conveyors to ensure a smooth side transfer of products.

The Facts

Up to 120.000 bottles/cans per hour

One motor

Possibility to ship in several pieces

Low friction operation

Operate 24/7

Built-in protection

Side transfer



Designed to
handle...



Cans



Jars



Bottles



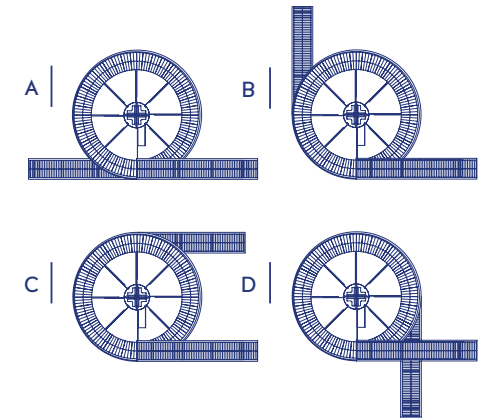
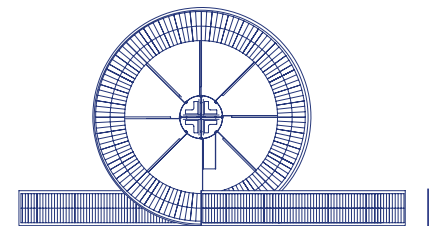
Cups



Pouches

Facts & Measurements

The APOLLO Spiral Conveyors are of modular design and are available in several standard versions to accommodate a wide range of loads and applications. The Spiral Conveyors can go up or down and can be made reversible. All models can have extended infeed or outfeed, making Spiral Conveyors easy to fit in most lay outs.



Configurations

Standard machine

Part	Specifications
Base structure	Coated aluminium pipe with galvanized cross beams
Chain configuration	Chrome plated chain
Plating	Coated in specified RAL colour

Stainless steel dry use

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain
Plating	Stainless steel

Stainless steel wash down

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain with stainless steel bearings
Plating	Stainless steel

Models & Types*

Type	Dstc 1	D	B
2100 - 254	2100 mm	2454 mm	254 mm
2400 - 500	2400 mm	3000 mm	500 mm
2500 - 400	2500 mm	3000 mm	400 mm

*Other types on request



Spiral Conveyor

Heavy Duty

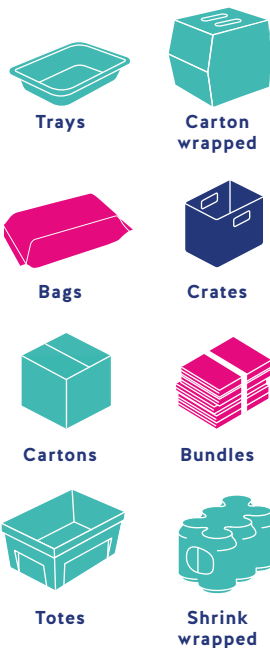
The APOLLO Heavy Duty Spiral Conveyors can handle double the weight of our regular Spiral Conveyors. They can be shipped in one piece, which drastically reduces time and installation costs. The load capacity is 100 kg per meter for speeds up to 60 m/min. Only one motor is required, resulting in substantial savings in energy, controls and system integration. The Heavy Duty Spiral Conveyors can be delivered with shoot in and out conveyors for a multi-level product flow.

The Facts

- 100 kg/m
- 60 m/minute
- Possibility to ship in several pieces
- Built-in protection
- One motor
- Small footprint
- Operate 24/7

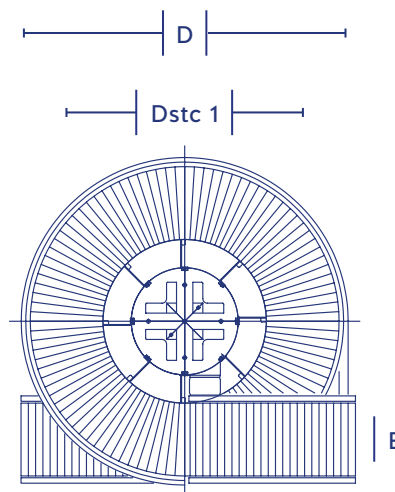


Designed to handle...



Facts & Measurements

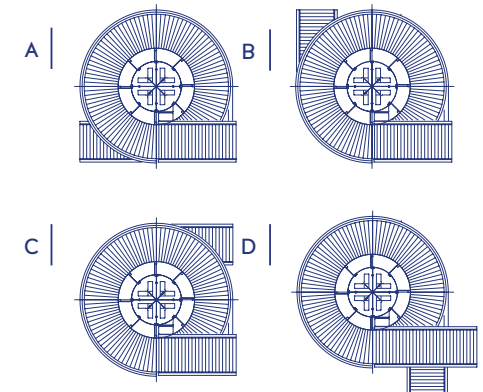
The APOLLO Spiral Conveyors are of modular design and are available in several standard versions to accommodate a wide range of loads and applications. The Spiral Conveyors can go up or down and can be made reversible. All models can have extended infeed or outfeed, making Spiral Conveyors easy to fit in most lay outs.



Models & Types*

Type	Dstc 1	D	B
1700-400-HD	1700 mm	2200 mm	400 mm
1700-600-HD	1700 mm	2400 mm	600 mm

*Other types on request



Configurations

Standard machine

Part	Specifications
Base structure	Coated aluminium pipe with galvanized cross beams
Chain configuration	Chrome plated chain
Plating	Coated in specified RAL colour

Stainless steel dry use

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain
Plating	Stainless steel

Stainless steel wash down

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain with stainless steel bearings
Plating	Stainless steel



Spiral Conveyor Narrow Trak

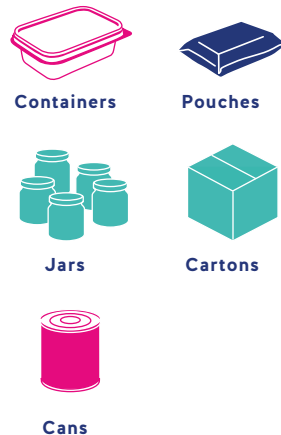
The APOLLO Narrow Trak Spiral Conveyor is designed with the proven reliable APOLLO Spiral Conveyor philosophy being; rolling friction. The chain slat arrangement in combination with the smaller base structure makes the Narrow Trak a perfect solution to transport small, single items. The Narrow Trak Spiral Conveyor contains a specific slat design which allows side transfers instead of head to head transfer, allowing small products to enter and exit the Spiral Conveyor.

The Facts

- Up to 25 kg/m
- 60 m/minute
- Small footprint
- Possibility to ship in several pieces
- Operate 24/7
- Low friction operation
- Possibility of side transfer

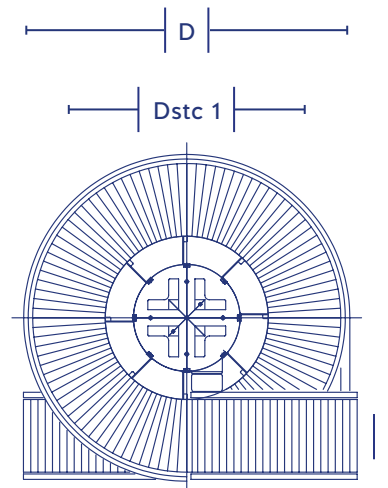


Designed to handle...



Facts & Measurements

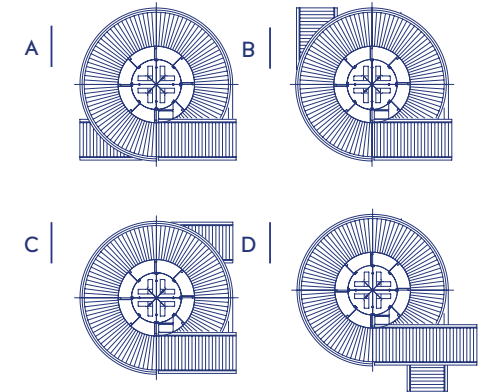
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Models & Types*

Type	Dstc 1	D	B
1100-150	1100	1350	150
1200-230	1200	1530	230

*Other types on request



Configurations

Standard machine

Part	Specifications
Base structure	Coated aluminium pipe with galvanized cross beams
Chain configuration	Chrome plated chain
Plating	Coated in specified RAL colour

Stainless steel dry use

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain
Plating	Stainless steel

Stainless steel wash down

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain with stainless steel bearings
Plating	Stainless steel



Spiral Conveyor Wide Trak

The APOLLO Wide Trak Spiral Conveyor can handle a variety of load sizes, big and small. It is ideal for warehousing and order picking operations. It reaches speeds up to 60 meter per minute and has a load capacity of 100 kg per meter. Only one motor is required, resulting in substantial savings in energy, controls and system integration.

The Facts

100 kg/m
60 m/minute
Product width up to 900 mm
Built in protection
Operate 24/7
Sustainability because only one motor is required
Possibility to transport different load sizes at the same time



Designed to handle...



Bags



Crates



Trays



Cartons



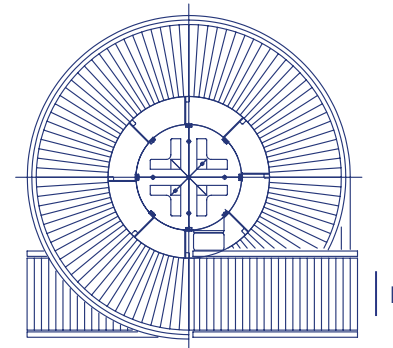
Bundles



Totes

Facts & Measurements

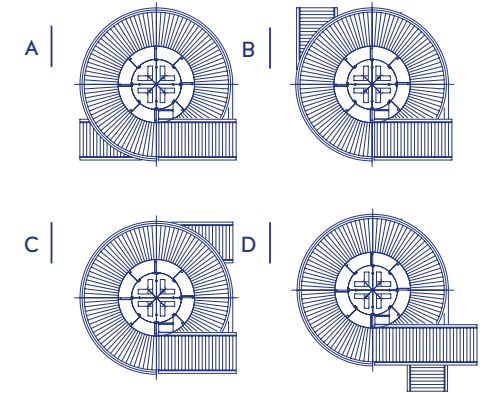
The APOLLO Spiral Conveyors are of modular design and are available in several standard versions to accommodate a wide range of loads and applications. The Spiral Conveyors can go up or down and can be made reversible. All models can have extended infeed or outfeed, making Spiral Conveyors easy to fit in most lay outs.



Models & Types*

Type	Dstc 1	D	B
2200 - 760	2200 mm	3060 mm	760 mm
3000 - 900	3000 mm	4000 mm	900 mm

*Other types on request



Configurations

Standard machine

Part	Specifications
Base structure	Coated aluminium pipe with galvanized cross beams
Chain configuration	Chrome plated chain
Plating	Coated in specified RAL colour

Stainless steel dry use

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain
Plating	Stainless steel

Stainless steel wash down

Part	Specifications
Base structure	Stainless steel pipe with stainless steel cross beams
Chain configuration	Chrome plated chain with stainless steel bearings
Plating	Stainless steel



Technical specifications

Belt widths

200	300	400
500	600	

Rotation

90° clockwise or counter clockwise
180° clockwise or counter clockwise

Rotation Length of one unit

90°	3,000 mm*
180°	5,600 mm*

*Other types on request

SPIRAL CONVEYOR OPTION 1

Shoot In & Out Conveyor

The APOLLO shoot-in and shoot-out conveyors can be applied to the Spiral Conveyors on several floor levels. This allows loads to enter or leave the Spiral Conveyor from different levels. These conveyors provide controlled spiral exit or entry. The conveyors can be applied with belts or with rollers, depending on the product that has to be transported. The speed of the conveyors can be adjusted for a smooth continuous product flow.

The Facts

- 50 kg/m
- 60 m/min (shoot-in)
- 40 m/min (shoot-out)
- Built in protection
- Operate 24/7
- Possible with belts and rollers

SPIRAL CONVEYOR OPTION 2

Monorail Conveyor

The APOLLO Monorail Conveyor is ideal for inclining or declining in tight quarters and can handle multiple curves with one drive. This so called 3D Conveyor allows lengths up to 50 meter, including several curves, incline/decline sections.

The Facts

- 60 m/minute
- Operating load 50 kg/m
- One motor

Belt widths (mm)

200	300	400	500	600	650
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Product Twister

The APOLLO Product Twister is an innovative conveyor for in-line rotating of cases and other unitised loads. The loads can be rotated 90° or 180° in a continuous motion. This conveyor is used in packing lines where products need to be rotated upside down or to one side without delay or product damage. The APOLLO Product Twister can accommodate a wide range of load sizes without adjustment.

The Facts

- Low friction operation
- 50 kg/m
- 60 m/minute
- Small footprint

Designed to handle...



Shrink wrapped



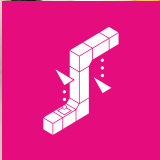
Bundles



Cartons



Carton wrapped



Designed to handle...



Sweets



Powder



Screws



Grain



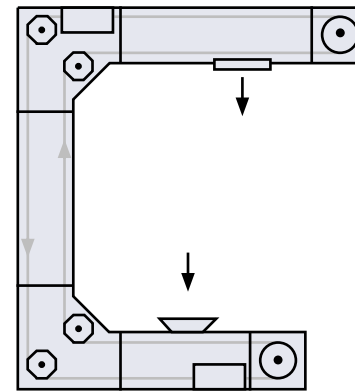
Seeds



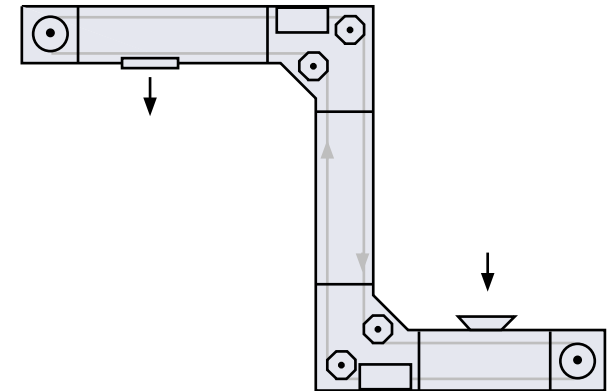
Coffee

Bucket Elevator

C-model



Z-model



Models & Types

Type	l/h
100	10.000
200	23.000
600	59.000

Bucket materials

Specifications

Anti-static

FDA approved

TDA detectable by metal detector

The APOLLO Bucket Elevator combines horizontal and vertical transport in one installation. This together with the possibility of several inlets and outlets makes our installation an efficient part of your production process. The Bucket Elevator can be equipped with nozzles to ensure clean buckets.

The Facts

- Modular design
- Several inlets and outlets are possible
- No alteration of product during transport
- Easy to install
- High reliability
- Low maintenance
- One motor

Always moving *forward*

Contact

WHEREVER YOU ARE IN THE WORLD, A MEMBER OF THE APOLLO GROUP IS ALWAYS ABLE TO HELP YOU IN YOUR OWN CONTINENT, TIME ZONE AND LANGUAGE.

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