## Weighing Machine for Flexible Container Bag

A flexible container bag is also called a jumbo bag or a big bag. A capacity of weighing machine for the jumbo bag varies from 300 kg to 1,000 kg depending on customer order.



The weighing machine with the filling machine achieves its process in high accuracy with 2 sigma and **Japanese Industrial Standards** (**JIS**).

## Possible features

- 1. Cut-off gate with chute
- 2. M

Magnet element with case

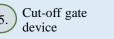


Metal detector with automatic rejector device

PALLET: 12 PALLETS



Storage silo with level switch



magazine

6. Support structure

(

Flexible container bag filling machine

8.

Discharge chute with bag clamping device



Pallet discharge chain conveyor

Filling chain conveyor

12. Discharge roller conveyor

\*\* For further information, please contact AMO-PACK (Asia) Co., Ltd\*\*



No. 2, N.K.S. Building, Soi-charoenphatthana 1, Ramintra 117, Bangchan, Klongsamwa, Bangkok 10510, Thailand

Tel: (+662) 540-3028 Fax: (+662) 540 4177

E-mail: info-amothai@psscombine.com

#### NAKASHIMA Seisakusho Co., Ltd.

55 Nishimachi Ishihara, Kisshoin, Minami-ku, Kyoto, 601-8366, Japan

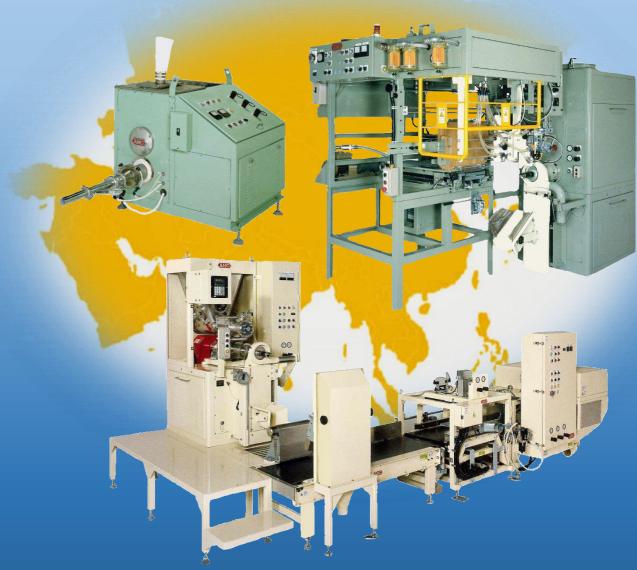
Tel: +81-75-691-0004 Fax: +81-75-691-5359

E-mail: eigyo@amo-pack.com



## **Total Solutions**

for Automatic Weighing & Bagging Systems



Consultant-Designer-Manufacturer-Installation-Maintenance by

AMO-PACK (ASIA) CO., LTD.





AMO-PACK (ASIA) CO., LTD. is a leader of weighing manufacturer and automatic bagging systems in Asia. The systems are included automatic bagging machines for valve bags, weighing machines, sewing machines, heat sealing machines, robot palletizers, wrapping machines, and various line conveyors. We have been established on 11th March 2004. We have conducted designs and tests by our highly experienced technicians. Our company sets up a specific framework exclusively to design and manufacture the subject products that are based on experiments performed for each framework. Our after service of AMO-PACK (ASIA) CO., LTD. is favorable among clients. At present, our clients are group of chemical, modified starch, fertilizer, rice milling and animal feed industry.

AMO-PACK (ASIA) CO., LTD. is a joint venture with NAKASHIMA SEISAKUSHO CO., LTD. A proprietary AMO packer is designed by Japanese engineers. Even though AMO-PACK (ASIA) CO., LTD. has complete down-stream process line, we are also partners with NAGASAKI KIKI (THAILAND) CO., LTD., to fulfill client demand in Asia. Accordingly, we have highly potential up-stream and down-stream machineries. AMO-PACK (ASIA) CO., LTD. is the total solution company for weighing & bagging systems.

We would really appreciate if you give us the opportunity to serve you.

Yours sincerely, AMO-PACK (ASIA) CO., LTD.

Website: www.amo-pack.com

#### Main office

No.2, N.K.S. Building, Soi Charoenphatthana 1, Ramintra 117, Bangchan, Klongsamwa, Bangkok 10510, Thailand.

TEL: (+662) 540-3028 FAX: (+662) 540-4177 E-mail: info-amothai@psscombine.com

#### **Rayong branch:**

No.36, Mabya Road, Mataphut, Muang Rayong, Rayong 21150, Thailand.

TEL: (+6638) 692-220-1 FAX: (+6638) 692-142 E-mail: <u>info-amothai@psscombine.com</u>

#### Nakhonratchasima branch:

224-Ratchasima-Chok Chai Road, Amphoe Chok Chai, Nakhonratchasima 30190, Thailand TEL: (+6692) 273-6477 E-mail: info-amothai@psscombine.com

#### Distributor in Vietnam:

#### Son Thai Food Co., Ltd.

No.14/4/2, Street 23<sup>th</sup>, Quarter 4, Hiep Binh Chanh Ward, Thu Duc Dist, Ho Chi Minh city, Vietnam TEL: 84.8 3726 7410, 84.8 3726 1218, FAX: 84.8 3726 1241 Email: <a href="mailto:info-vietnam@psscombine.com">info-vietnam@psscombine.com</a>

#### **Partner companies:**







## Flexible Container Bagging Machine



## **Standard Flexible Container Bag Packing Machine**

#### **Standard Flexible Container**

Including of;-

- Connecting flange with flexible jointing.
- Gross weighing body with support structure
- Discharge chute with bag clamping device
- 2 Step cut-off gate device for gross weighing
- Bag inflation device with filter
- Load cell 4 point
- Control panel

\*Note: Used for open bags, PP woven bags, paper bags, and PE bag.

## Flexible Container Bag (Gravity Feeder) Packing Machine

## Flexible Container Bag (Gravity Feeder)

Including of;-

- Connecting flange with flexible jointing.
- Gross weighing body with support structure
- Discharge chute with bag clamping device
- 2 Step cut-off gate device for gross weighing
- Bag inflation device with filter
- Up-down device filling conveyor
- Load cell 4 points
- Control panel
- Working stage
- Safety fence



\*Note: Used for open bags, PP woven bags, paper bags, and PE bag.

## Flexible Container Bag (Screw Feeder) Packing Machine

## Flexible Container Bag (Screw Feeder)

Including of;-

- Sub hopper with low level switch
- 2 Step screw feeder with cut-off gate device
- Gross weighing device with load cell 3 points
- Metal Detector
- Support structure
- Up-down device
- Discharge chute with pre-clamping
- Working Stage
- Bag inflation device
- Bag filter
- Control panel
  - \*Note: Capacity and accuracy may vary depending on product properties.

    : Used for open bags, PP woven bags, paper bags, and PE bag.

## AMO-PACK (ASIA) CO., LTD.

## **Weighing Machines**

## **Net Weighing Machine**

For high scale production, a capacity is greater than 200 bag/hour. A net weighing machine is able to weigh in high speed up to 1,600 bags/hour for 20 kg/bag.

Model	Max. capacity (bags/hr)	Weight Range (kg)	Accuracy	Туре
WM-600S-1	500~800	20-50	±1/1,000 ~1/2,000	1 gate by servo
WM-700C-1	300~600	20-50		1 gate 2 step by air cylinder
WM-800C-1	500~800	20-50		1 gate 3 step by air cylinder
WM-600S-2	1,200~1,600	20-50		1 gate by servo
WM-700C-2	1,000~1,200	20-50		1 gate 2 step by air cylinder
WM-800C-2	1,200~1,600	20-50		1 gate 3 step by air cylinder

## Single Net Weighing Machine



\*Note: Capacity and accuracy may vary depending on product properties.

## BM Series Automatic bagging machine for open bags



## **Features**



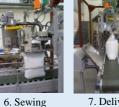
1. Digital touch



5. Simultaneo



bag feeder



7. Delivery conveyor

3. Automatic



4. Auto bag fil



inversion

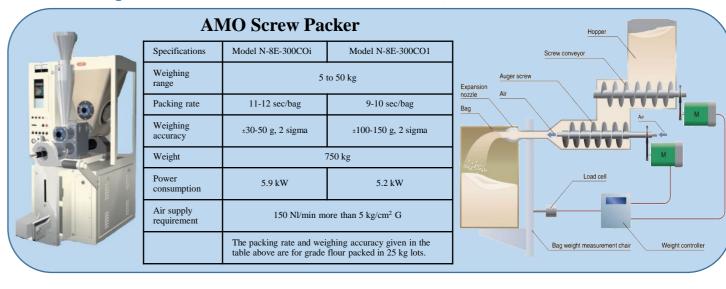
## Standard specification

Model *c = cylinder, s = servo	Capacity (Bag/Hour)	Fill Weight (kg/bag)	Accuracy
BM-200C	200		
BM-400C	400		
BM-600C	600	5~25	±1/1,000 ~1/2,000
BM-800S	800	25~50	
BM-1000S	1000		
BM-1200S	1200		

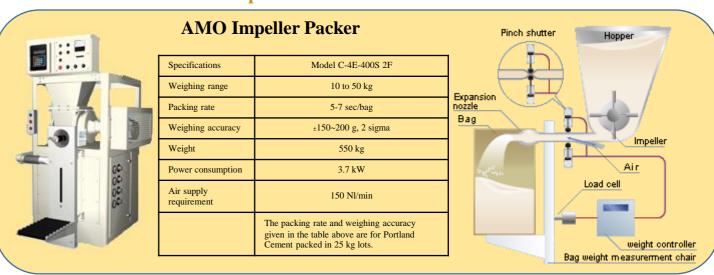
<sup>\*</sup>Used for open bags, PP woven bags, paper bags, and PE bags

## **AMO Packer**

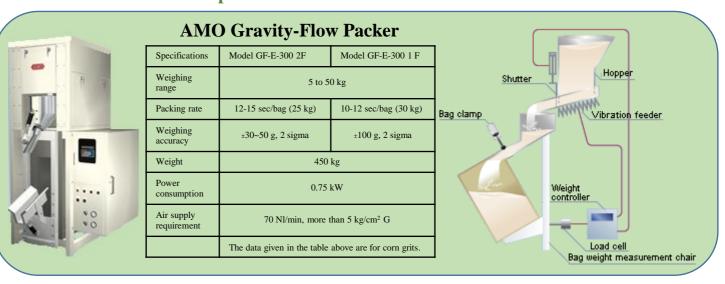
## **Food stuffs powder**



## Minerals & Industrial wastes powder



## Chemicals & Animal feed powder



## **Total solutions**

for automatic weighing & bagging systems

**BAGGING MACHINE SYSTEMS** 





Model	Capacity	System	Heater temp			
CBS Series	650 bags/hr	Integrated sliding heater-cooler	180°C-250°C			
NVS Series	1,200 bags/hr	Separate heater and cooler	180°C-250°C			

**AMO Valve Sealer** 



PV bag: This bag has a hexagonal end portion with adhesive on both bottoms. A hermetic state is achieved by extending the valve side of the bottom cap and heat sealing the valve portion.



SS bag: This is an adhesive bag with folds in a form similar to a pinched bag. Hermetic sealing is achieved by extending the over-taped end portion and

## Weight Checker Conveyor



- New high-output digital load cell sensor
- Ultra high accuracy force-balance sensor
- floor vibration Anti mechanism

infeed conveyor



- User-friendly design
- Dustproof and waterproof
- Detachable conveyor

-Shape corrector

# heat sealing the valve portion.



The Automated Bagging Process

omated bagging and sealing follows

Bag placing



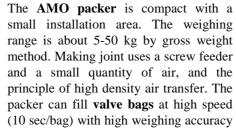
- AMO's proprietary highefficiency system
- Greatly reduced running and construction costs
- High mixture ratio with on fluctuation in quality

## **AMO Packer and Bag Placer**

. Automatic weight checker

Separator

Final prod



The AMO bag placer automatically supplies bags to match the packing speed.



Automatic bag placer

-Conveyor belt

## **Robotic Bag Palletizer**



- Unique linear guides designed specifically for palletizing
- Polycarbonate cover to reduce weight
- Optimized to reduce spare parts
- Specifically designed hand grippers for every palletizing application



A wrapping machine is supplied by a third party company where we select to suit our customer condition.

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home position and begin preparing the next bag.



